

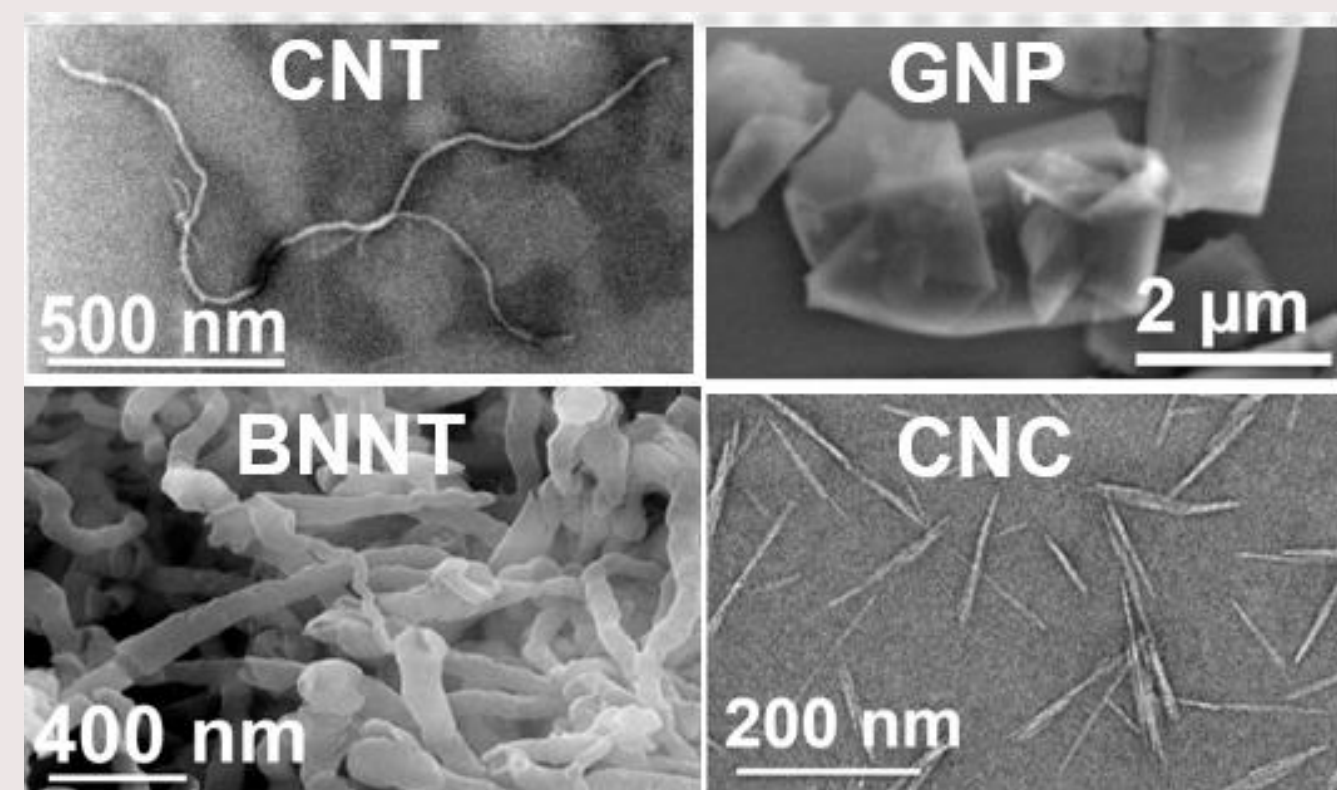
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Objectives:

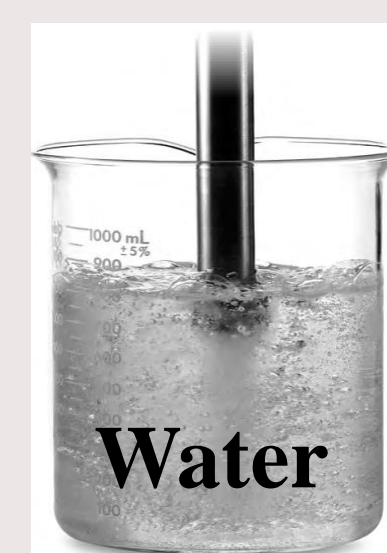
Introducing a novel process for bottom-up fabrication of engineered nanostructures by self-assembly of nanoparticles (NPs) through evaporation of particle-laden droplets. This entails two main steps:

1. Dispersion and stabilization of NPs in a solvent to make a colloidal suspension containing a single type or a hybrid system of NPs.
2. Atomization of the colloidal suspension and controlled formation of droplets that carry these NPs and deliver them on a substrate.

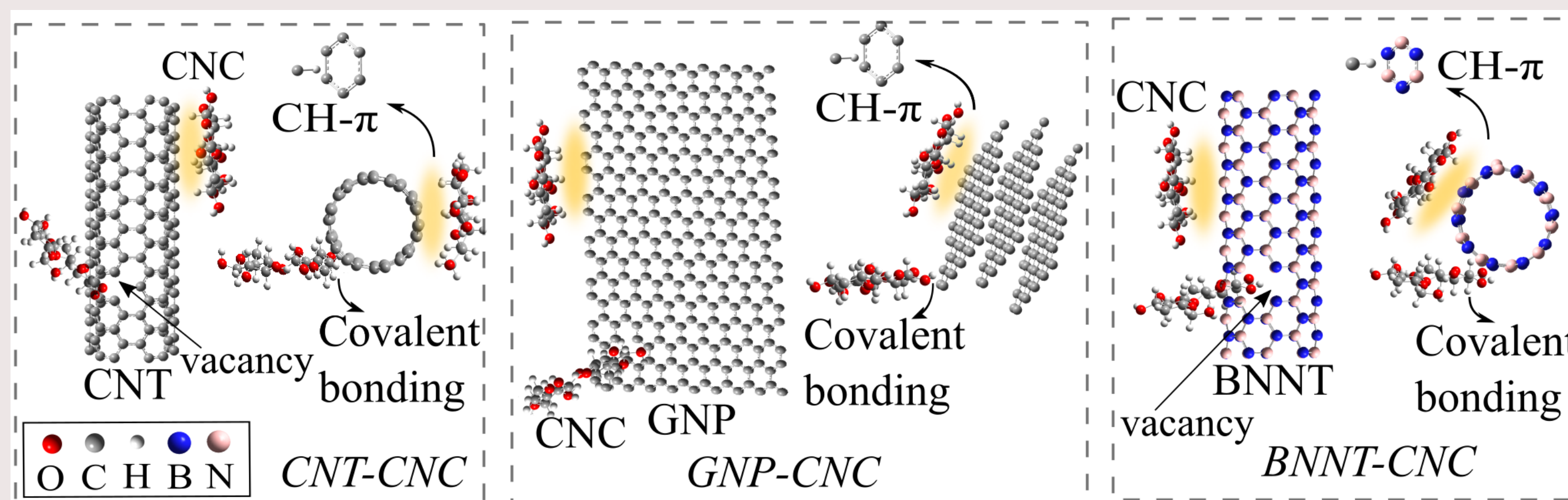
Individual Nanoparticles



Probe Sonication



Hybrid Systems of CNC and Secondary Nanoparticles



1. Preparation of Aqueous Nanoparticles Suspension

- NPs of different shapes, sizes and elemental compositions have been selected: Carbon Nanotubes (CNTs), Graphene Nanoplatelets (GNPs), Boron Nitride Nanotubes (BNNTs) to disperse in water using Cellulose Nanocrystals (CNCs).
- Aqueous suspensions of CNC and the secondary NP with different mass ratio and concentrations are prepared by probe sonication and hybrid NP systems (HNPS) are formed.

Interactions among Nanoparticles:

The molecules of CNC attach to CNT, GNP and BNNT through **strong covalent bonds** between hydroxyl groups on CNC and defected regions of the CNT, GNP and BNNT, as well as **polar-π interactions** between C-H in CNC and carbon rings in CNT and GNP and BN in BNNT to form HNPS.

Interactions among nanoparticles and solvent:

The **balance of three forces** determines the final assembly of nanoparticles:

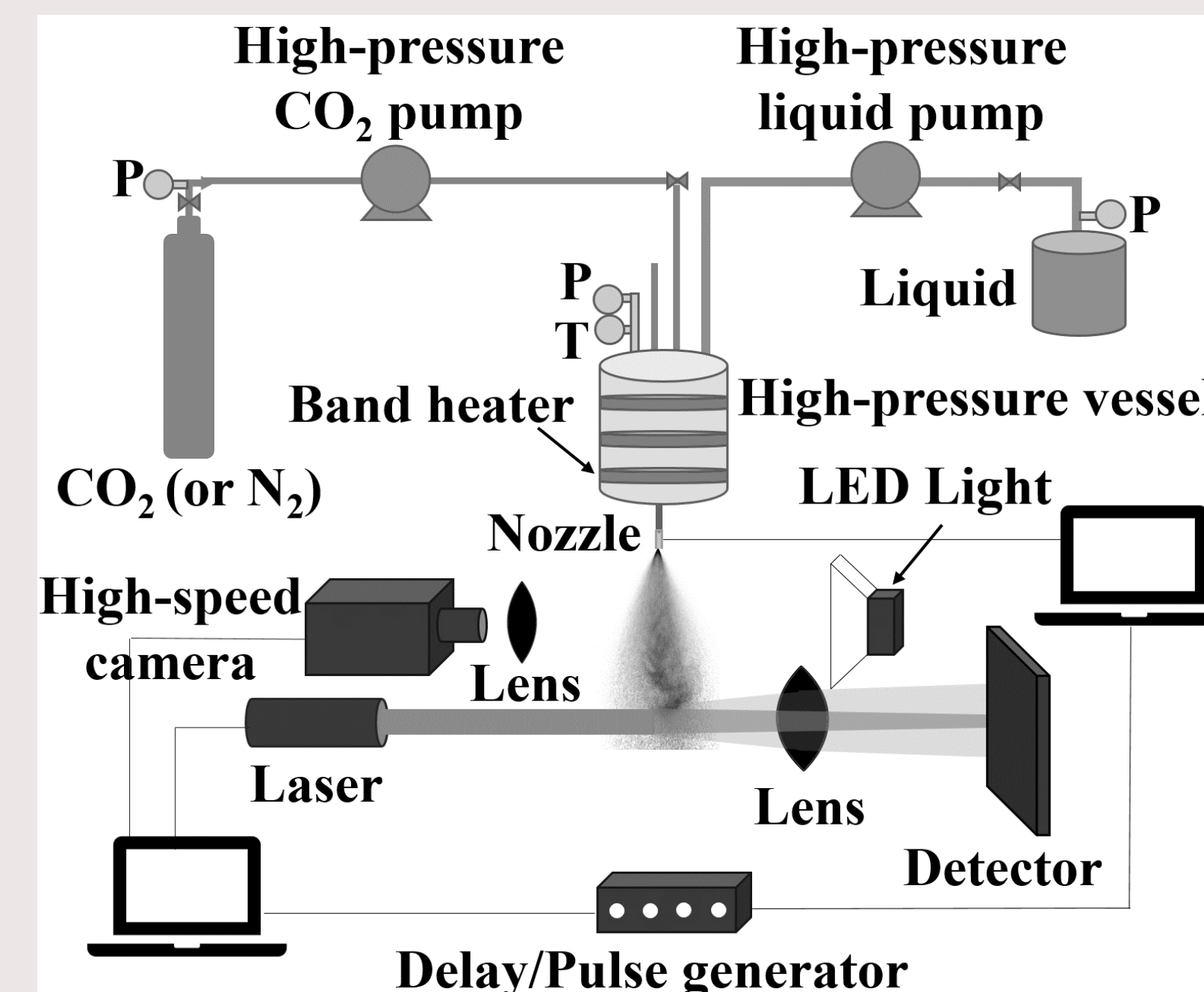
1. long-range electrostatic forces
2. Van-der-Waals interactions
3. Capillary forces

The prevailing force depends on the ratio of CNC to the secondary NPs in hybrid cases, as well as concentration of NPs.

References:

1. Reverchon, E. J. I.; research, e. c., Supercritical-assisted atomization to produce micro-and/or nanoparticles of controlled size and distribution. *2002*, *41* (10), 2405-2411
2. Deegan, R. D.; Bakajin, O.; Dupont, T. F.; Huber, G.; Nagel, S. R.; Witten, T. A. J. N., Capillary flow as the cause of ring stains from dried liquid drops. *1997*, *389* (6653), 827

Schematic of the Supercritical Spray System



2. Formation and Delivery of Particle-Laden Droplets

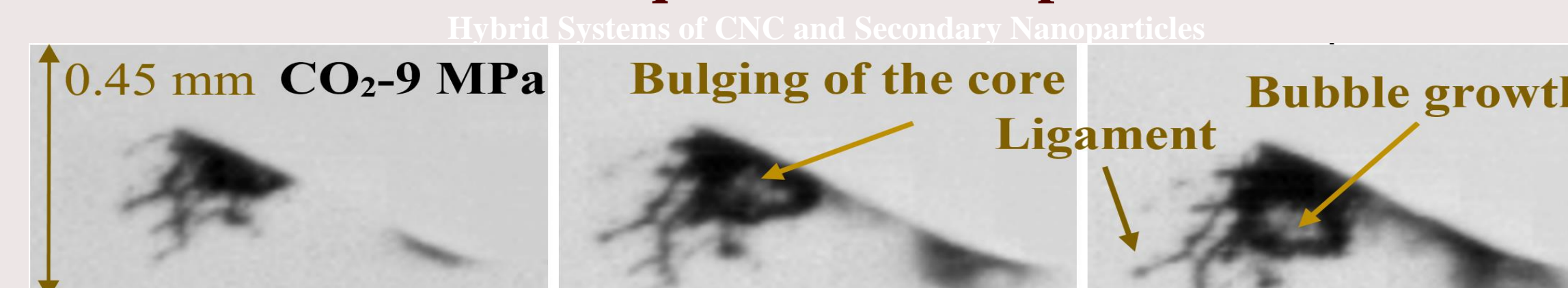
Supercritical Assisted Atomization (SAA) utilizes dissolved supercritical fluid to enhance the atomization by triggering two simultaneous mechanisms:

1. Reducing liquid surface tension, 2. Enabling dissolved gas atomization
- The combined effects result in **controllable** creation of micron-size droplets with **narrow size droplet distribution** ¹.

The supercritical fluid of choice is CO₂ (SC-CO₂), due to: 1. High solubility of various materials in SC-CO₂, 2. Moderate critical temperature/pressure of CO₂

❖ Tuning spray parameters e.g. injection pressure/temperature, Gas-to-Liquid ratio, and axial distance from the nozzle enables controlling droplet size and distribution.

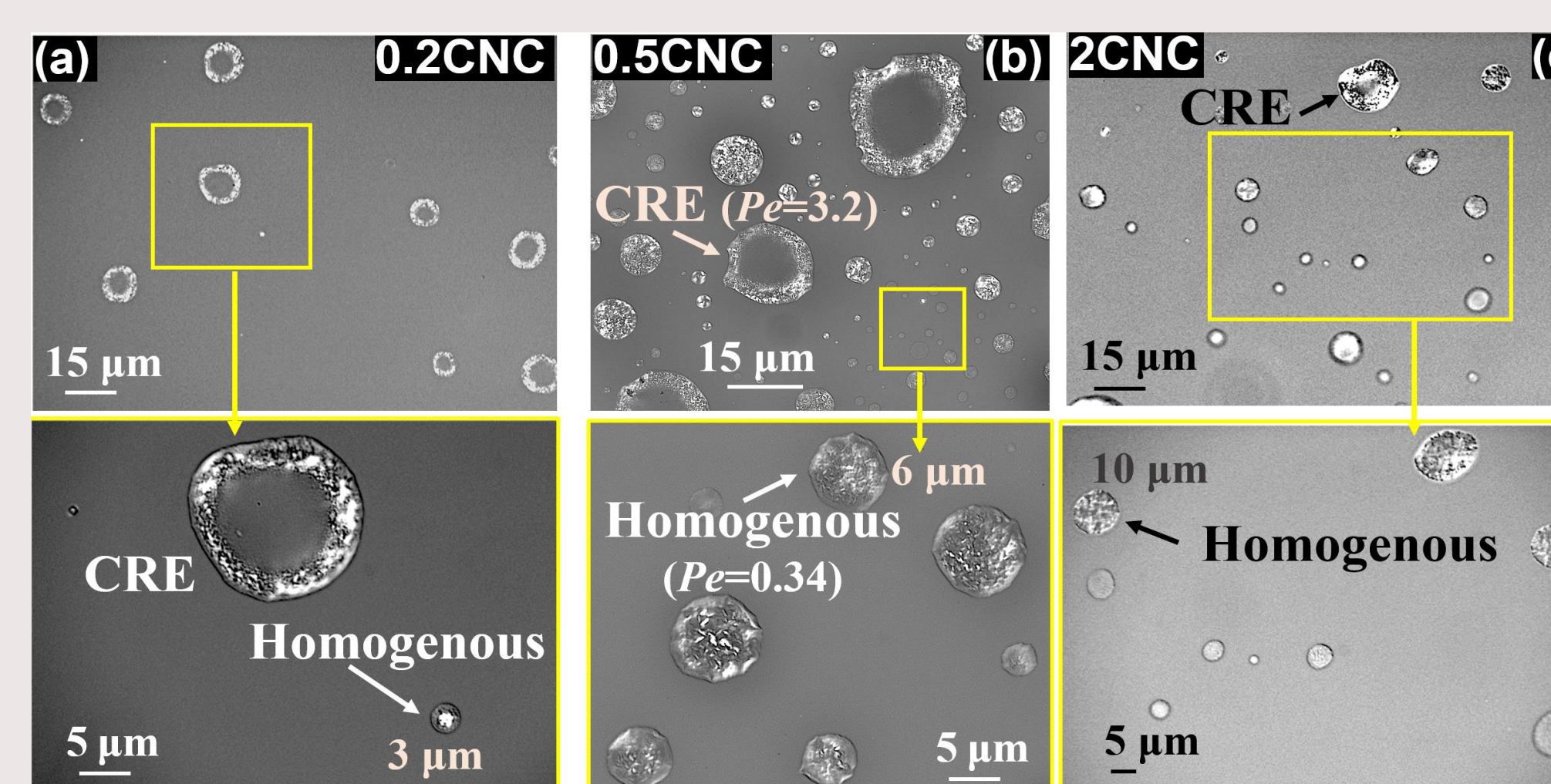
Liquid Jet Breakup



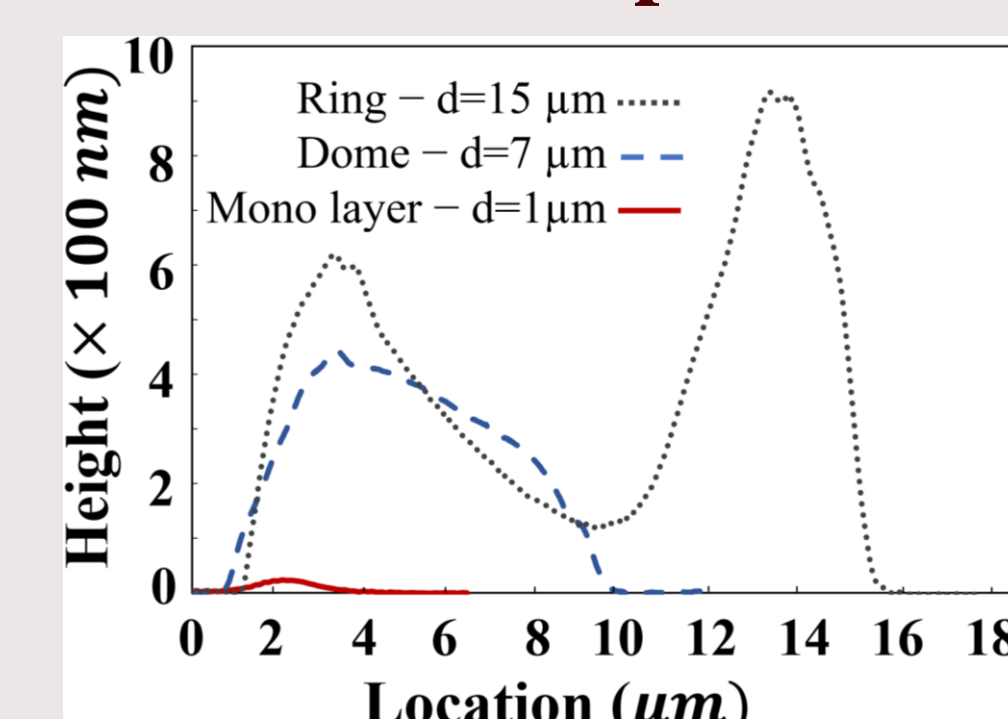
Characterization of Final Self-Assembled Nanostructures

Single NP system: **size of droplet** and **concentration of NP** in the solvent define the final pattern for colloidal suspension containing one NP type.

Polarized Microscopy of the Evaporated Droplets

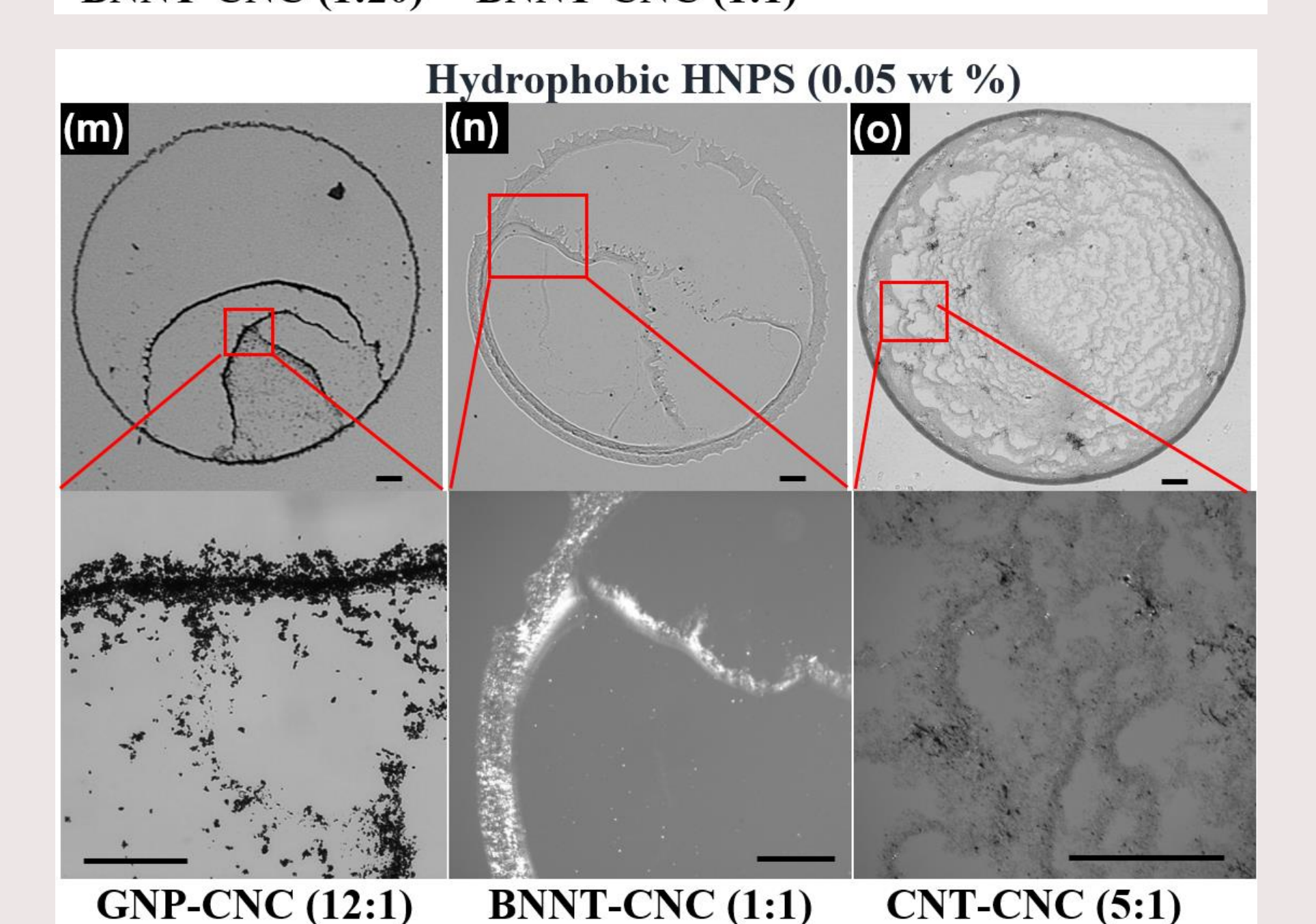
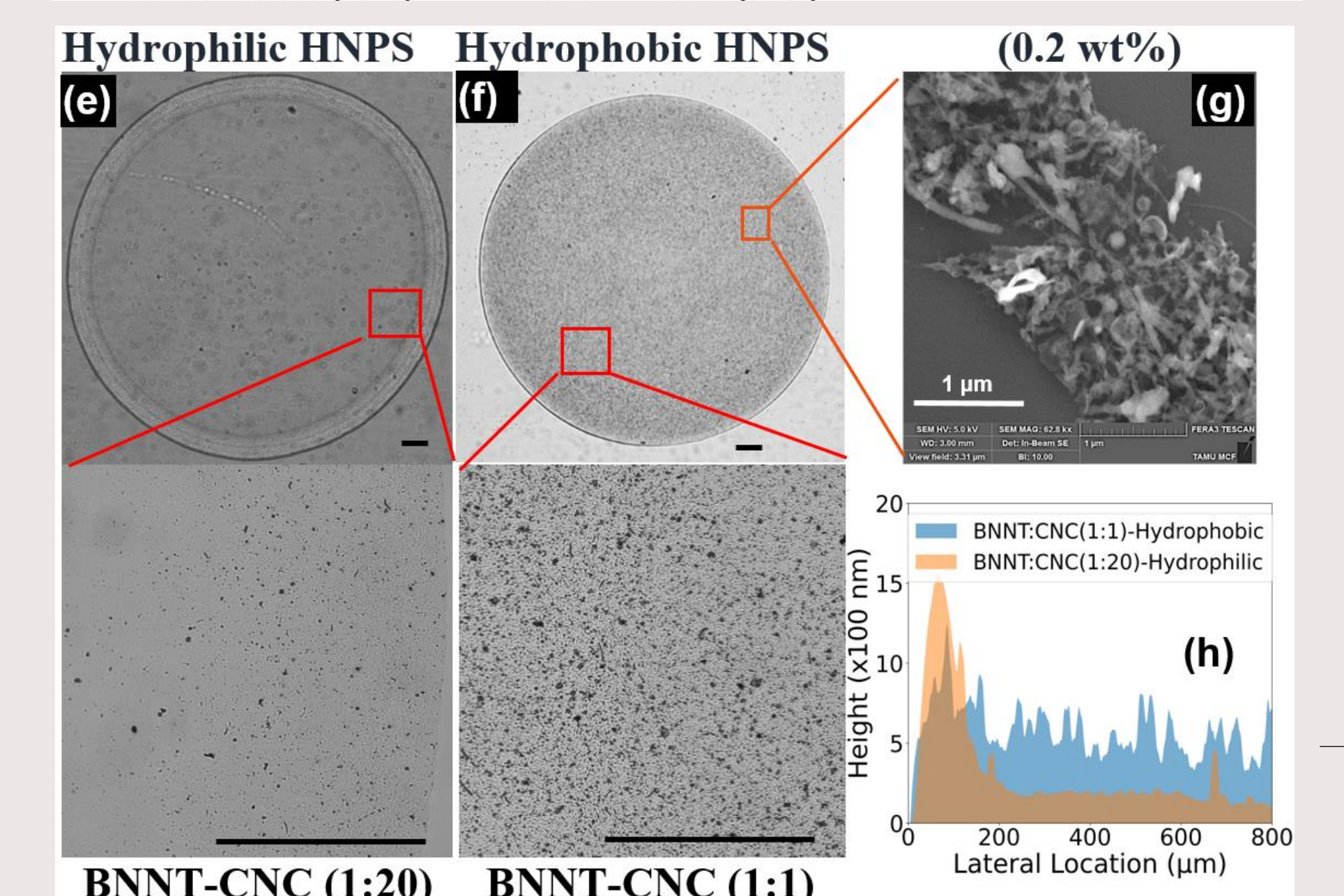
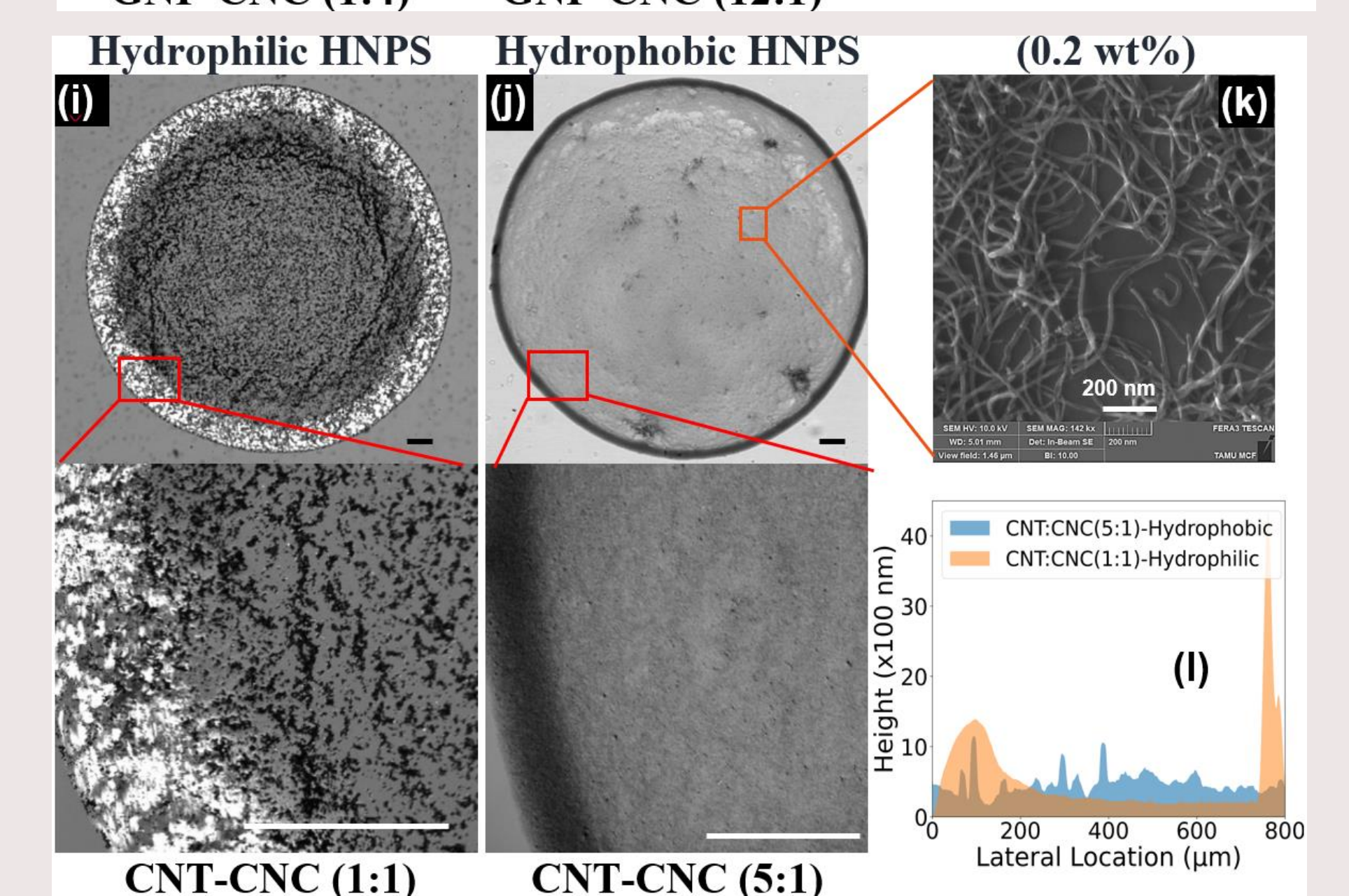
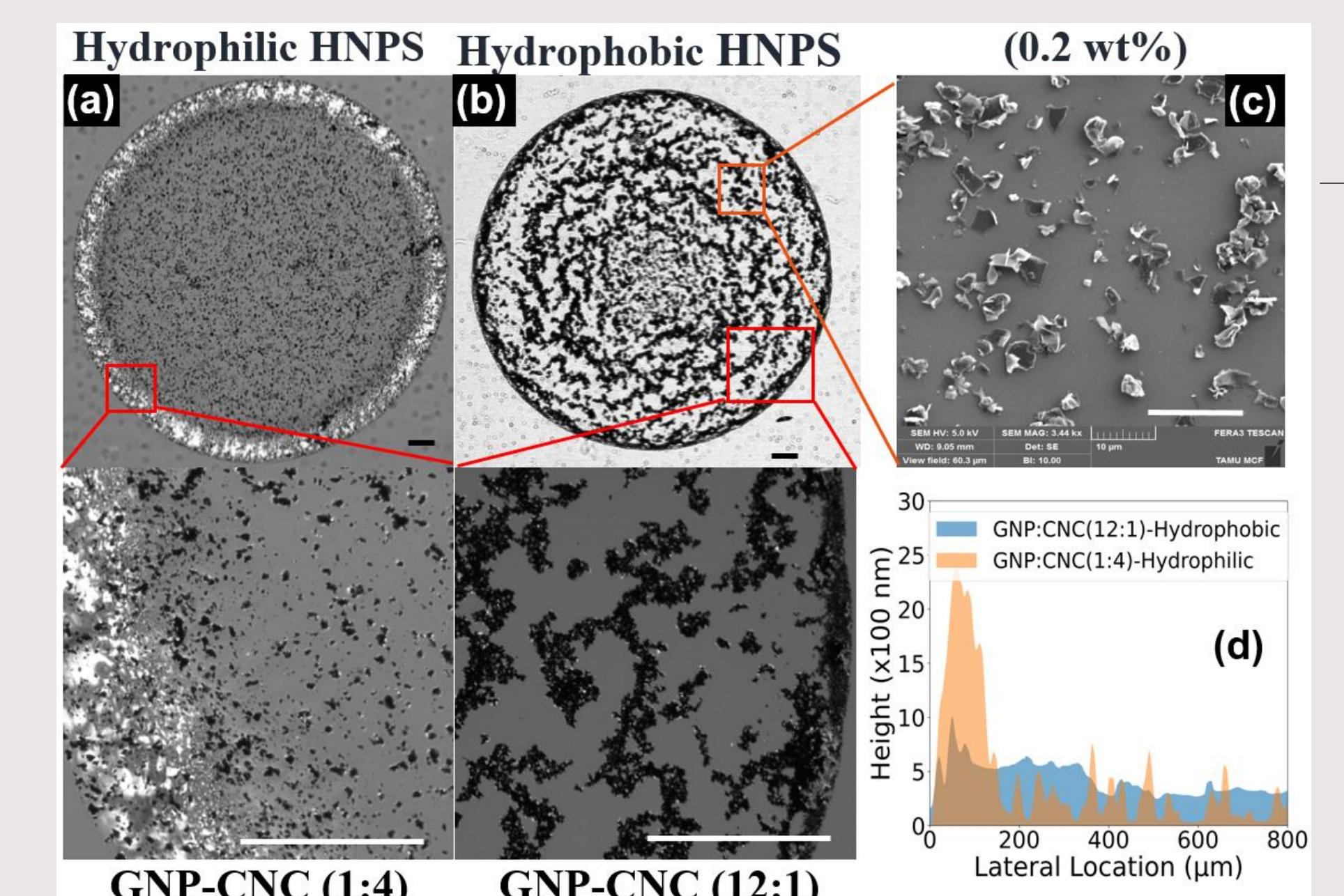


Profile Measurements of the Evaporated NP-Containing Droplets



- The NP patterns can be controlled to form a ring ², uniform or a ring with NP wires regardless of the shape and type of NP.
- For the Hybrid NP system: **Mass ratio** of involved NPs and their **concentration** in solvent defines the assembly of final nanostructure.

Different Engineered NP Patterns



Effect of Nanoparticles Ratio

Effect of Nanoparticles Concentration