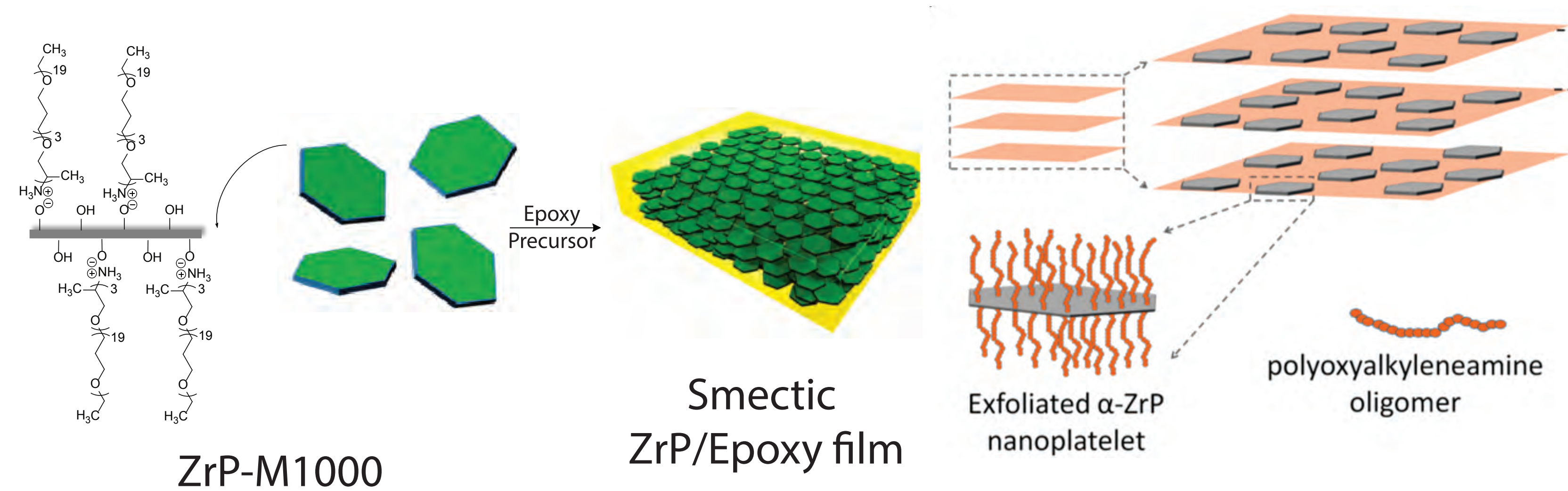


Epoxy/ZrP Nanocomposites

Motivation



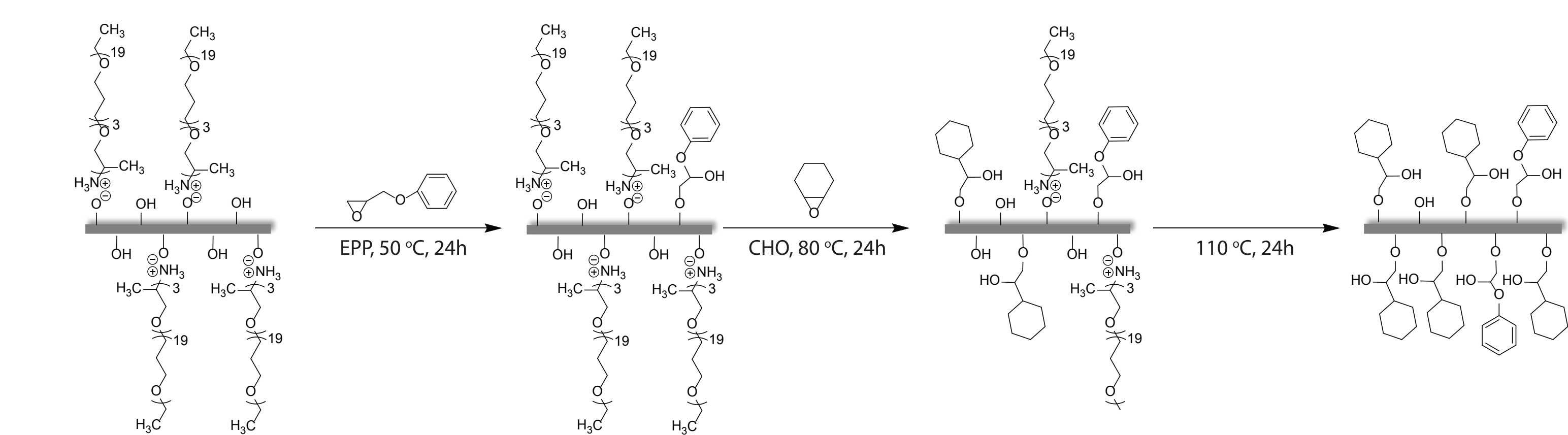
Applications:

- Gas barrier
- Anti-corrosion

Drawbacks:

- Low T_g
- High CTE (at 35-100 °C)

ZrP Epoxide Modification

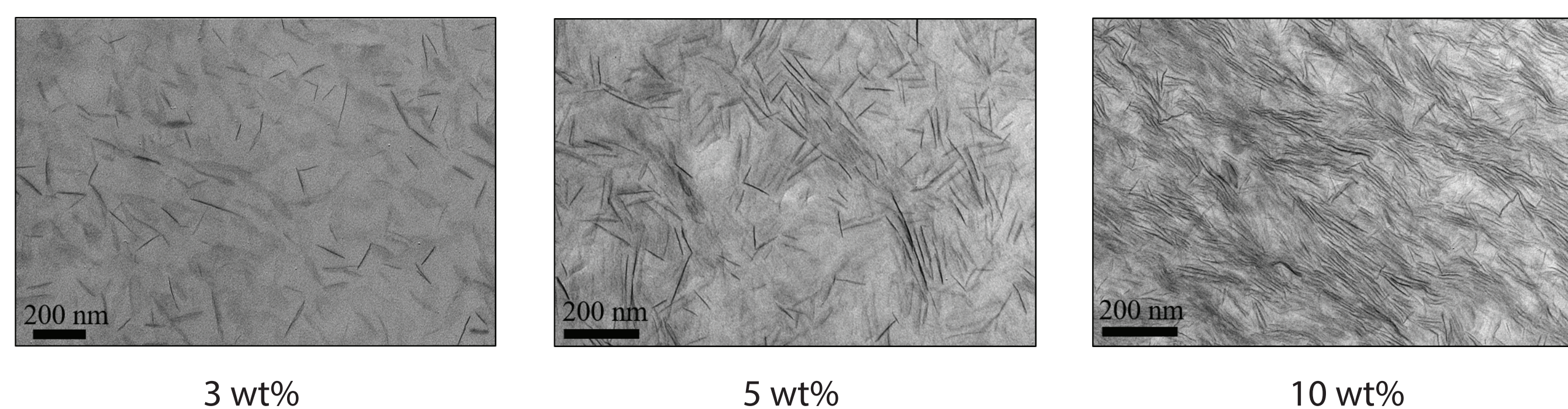


Advantages:

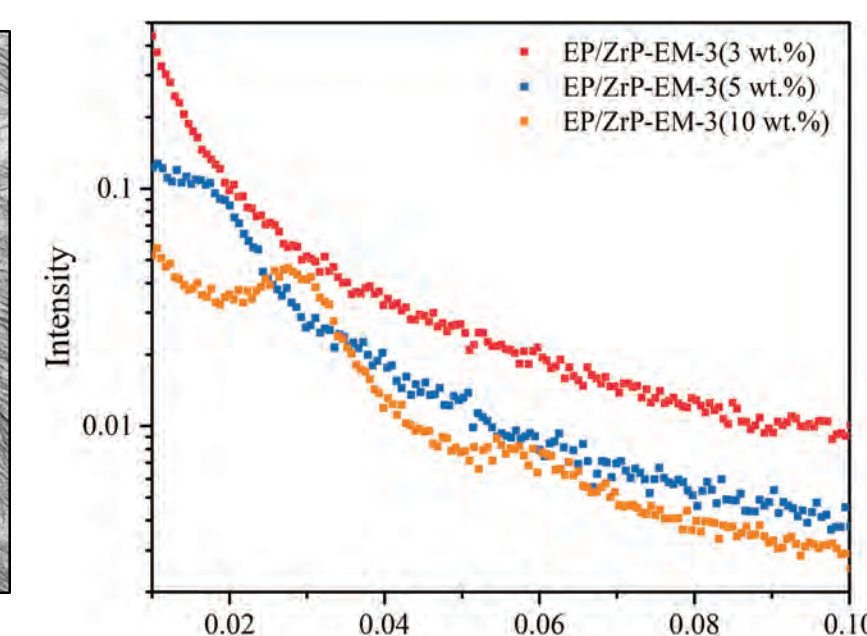
- Stronger covalent bonds, more stable when heated
- π - π interaction between modified ZrP and polymer, better dispersion

Morphology

Epoxy/ZrP-EM-3
(ZrP-EPP_{0.25}-CHO_{1.75})



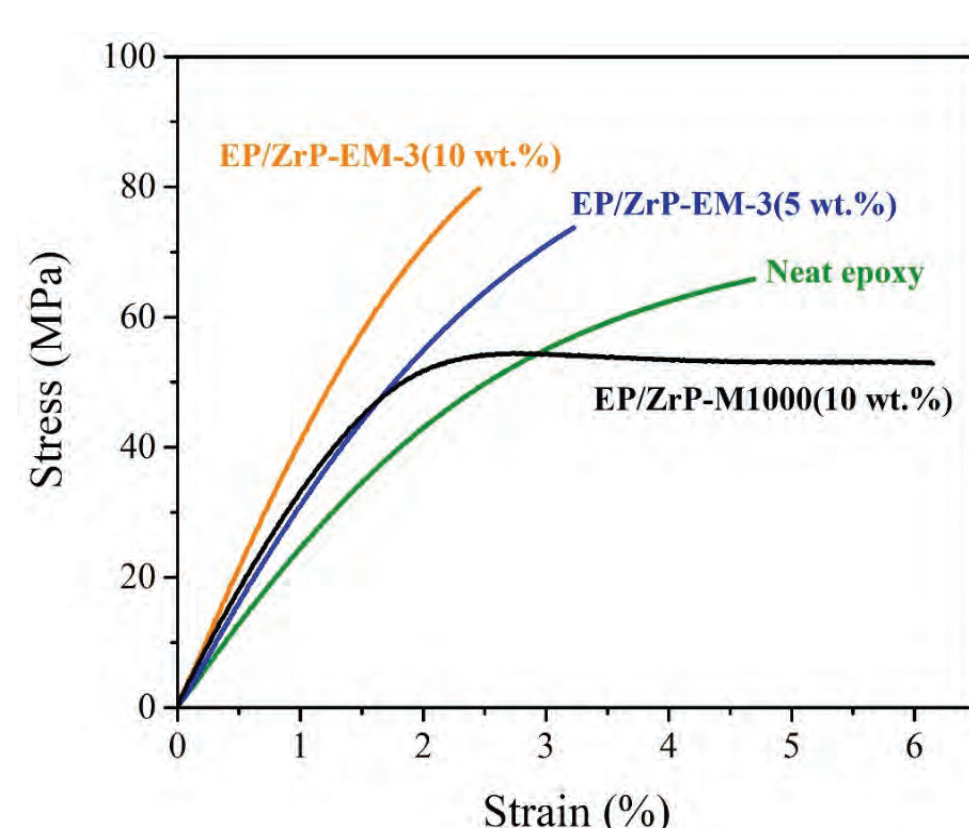
SAXS



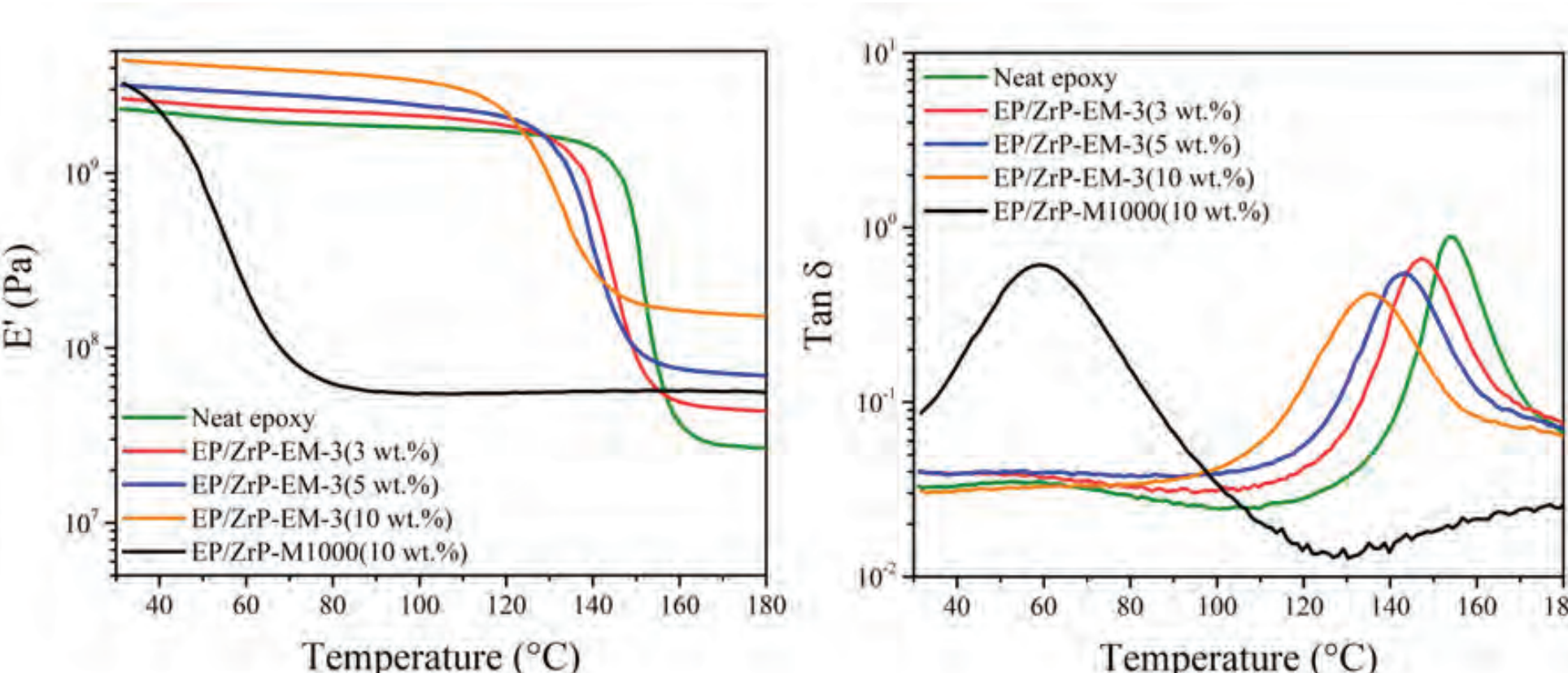
- Good dispersion at high ZrP loading
- Self-assembly of ZrP-EM-3

Mechanical Properties

Tensile Test



Dynamic Mechanical Analysis



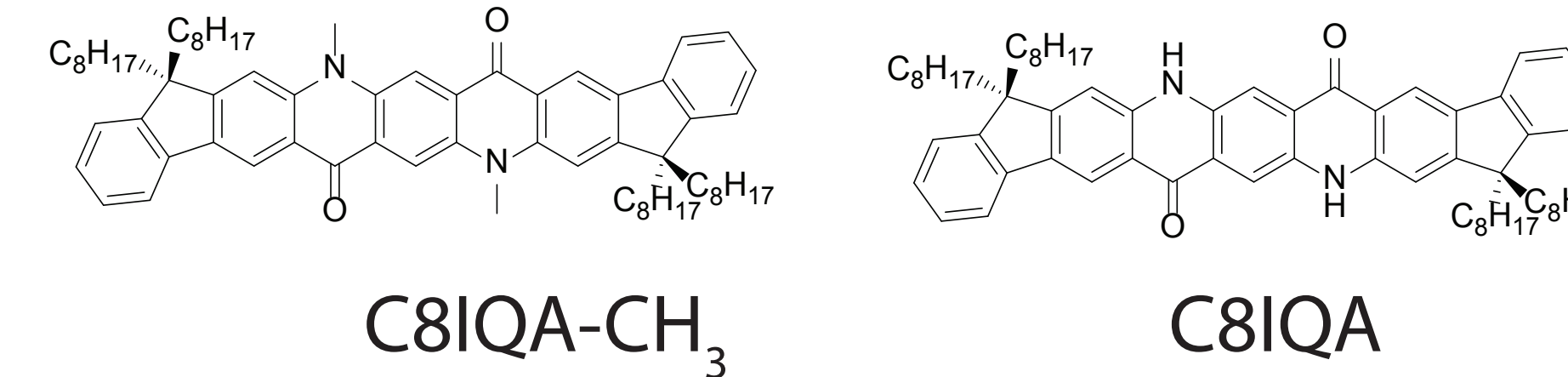
Advantages:

- Increased Young's modulus
- Improved tensile strength
- Higher storage modulus at both room and high T
- High T_g maintained
- Significantly reduced thermal expansion coefficient

Sample	T_g (°C)	Young's modulus (GPa)	Tensile strength (MPa)	Elongation at break (%)	CTE (ppm/°C) (30-50 °C)	E' (MPa) at 40 °C	E' (MPa) at 180 °C
Neat epoxy	153	2.8 ± 0.2	64 ± 6	4.6 ± 1.0	71.7	2.22	2.68
Epoxy/ZrP-EM-3(5 wt.%)	143	3.3 ± 0.2	70 ± 4	3.2 ± 0.5	67.5	3.07	69.29
Epoxy/ZrP-EM-3(10 wt.%)	136	4.3 ± 0.2	75 ± 5	2.3 ± 0.1	47.0	4.28	151.92
Epoxy/ZrP-M1000(10 wt.%)	59	3.9 ± 0.1	54 ± 2	6.3 ± 1.1	3269.1	--	--

Epoxy/Quinacridone composites

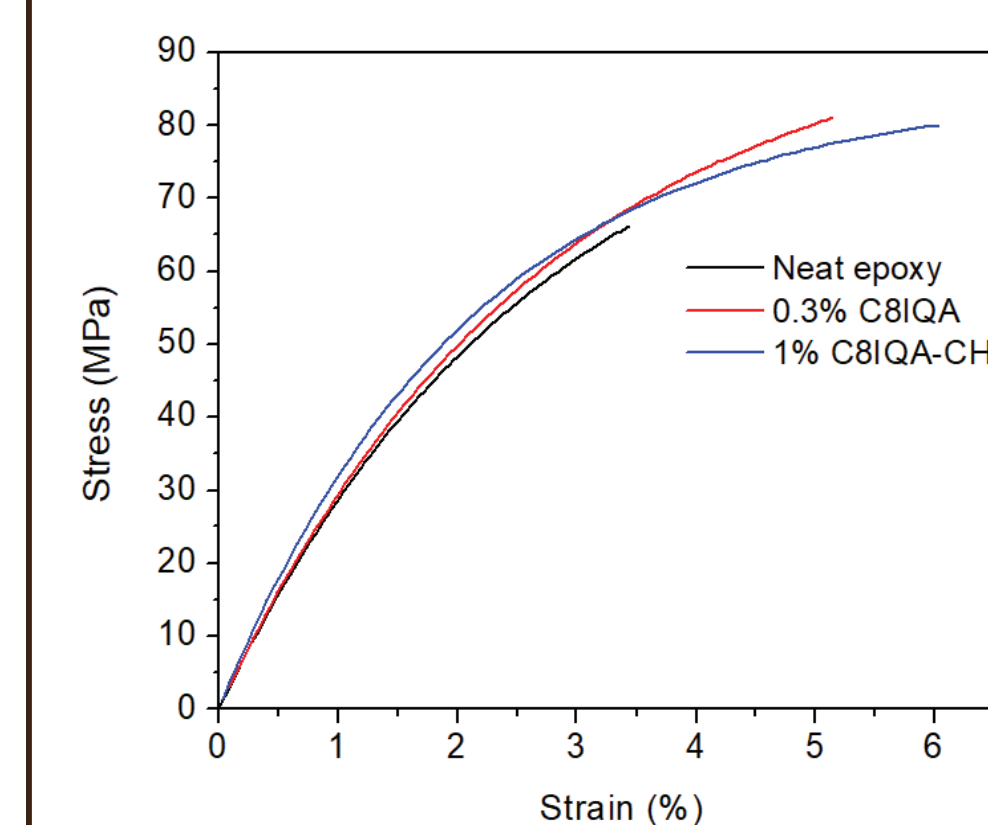
Additives



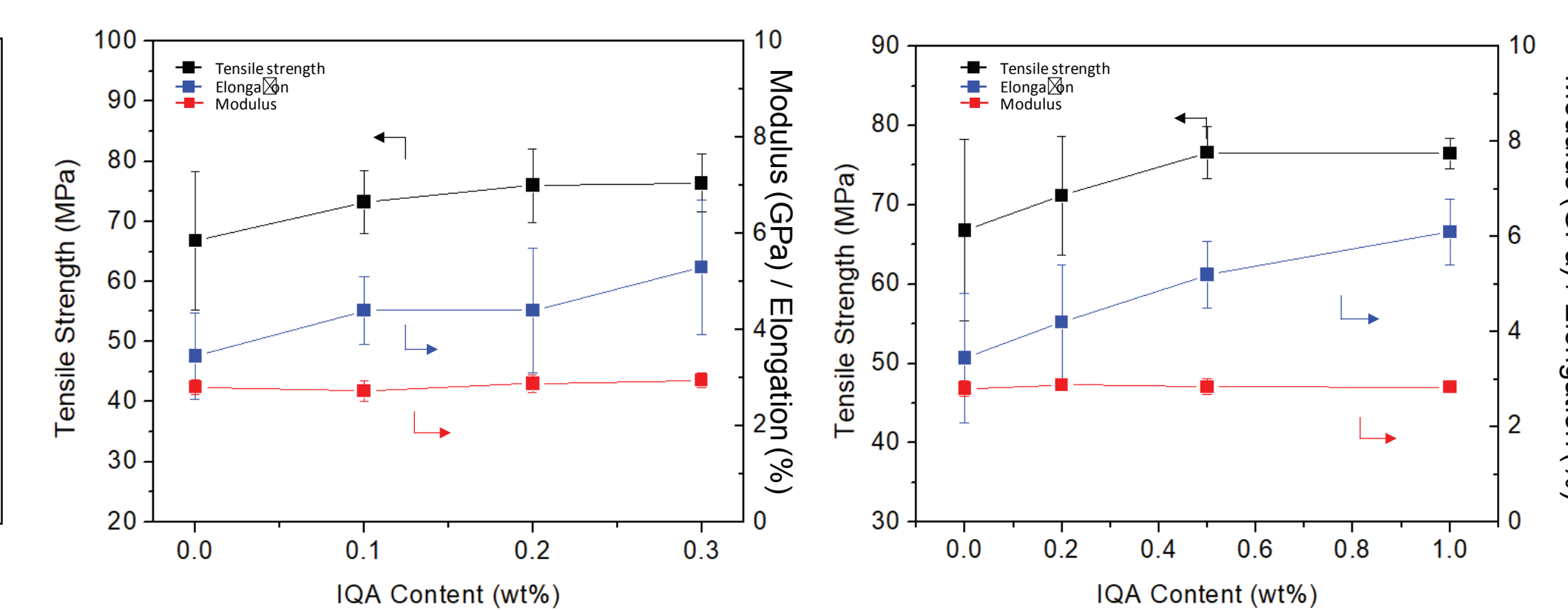
Features:

- Fused-aromatic rigid backbone
- Long alkyl chains
- Solvent free processing

Characterization



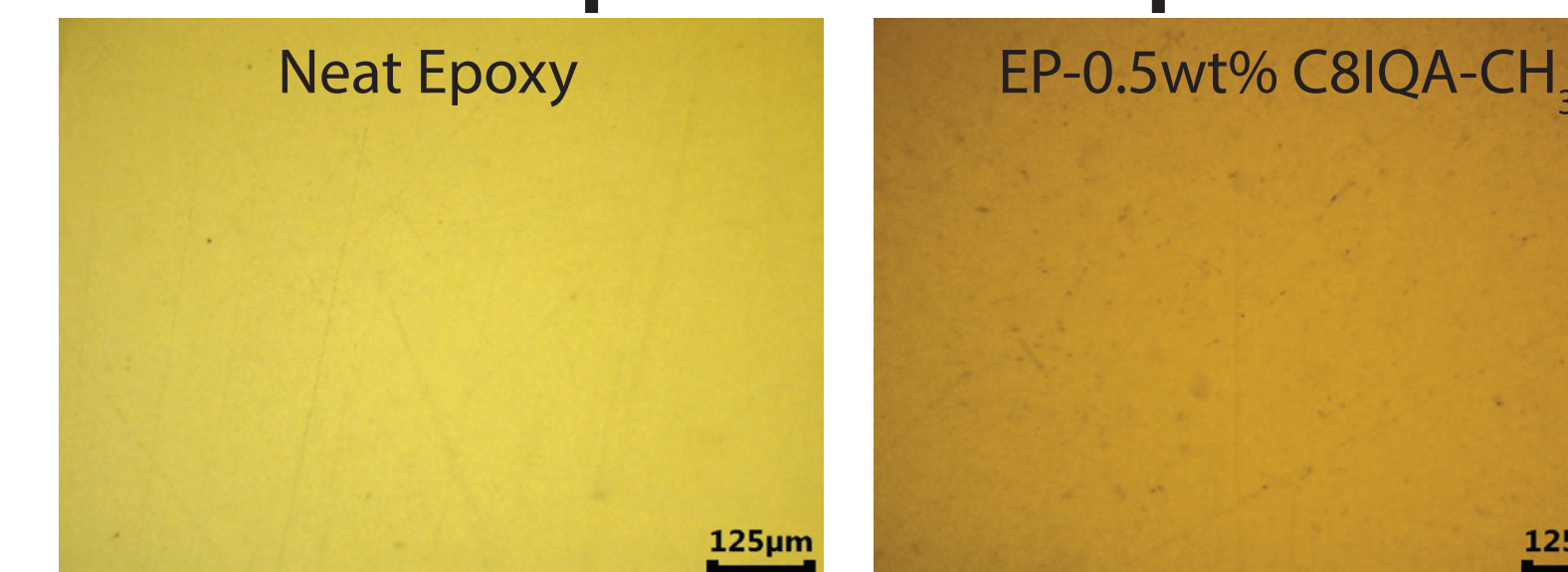
Tensile Test



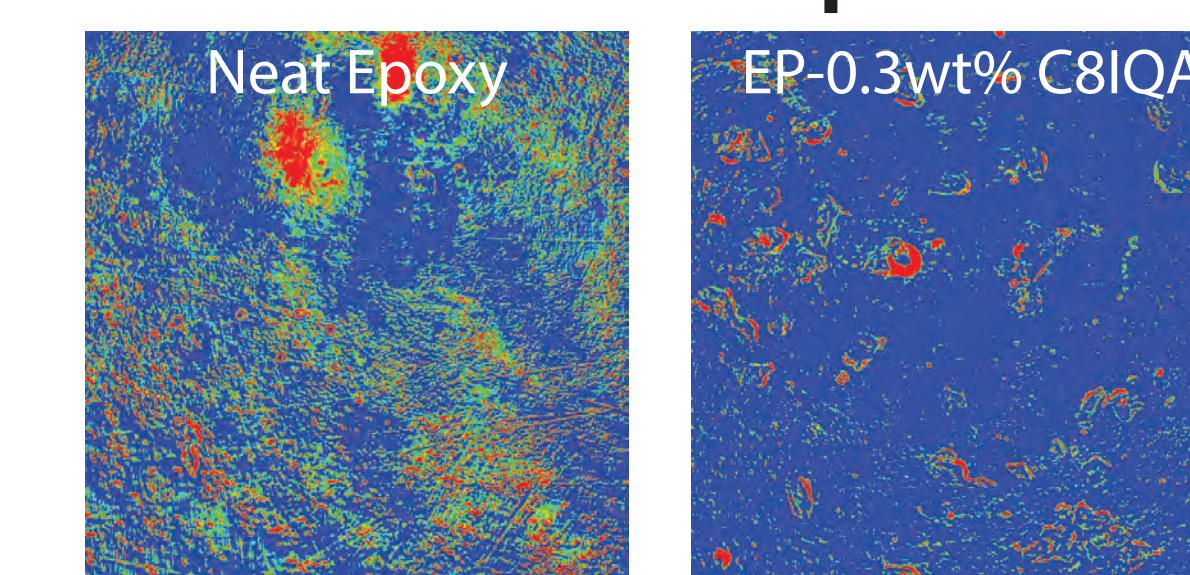
Advantages:

- Both tensile strength and elongation at break increased with IQA content
- No observable aggregation of IQA additives at 0.3 wt% for C8IQA and 1 wt% for C8IQA-CH₃
- Better dispersion for IQA without hydrogen bonding

Optical Microscope

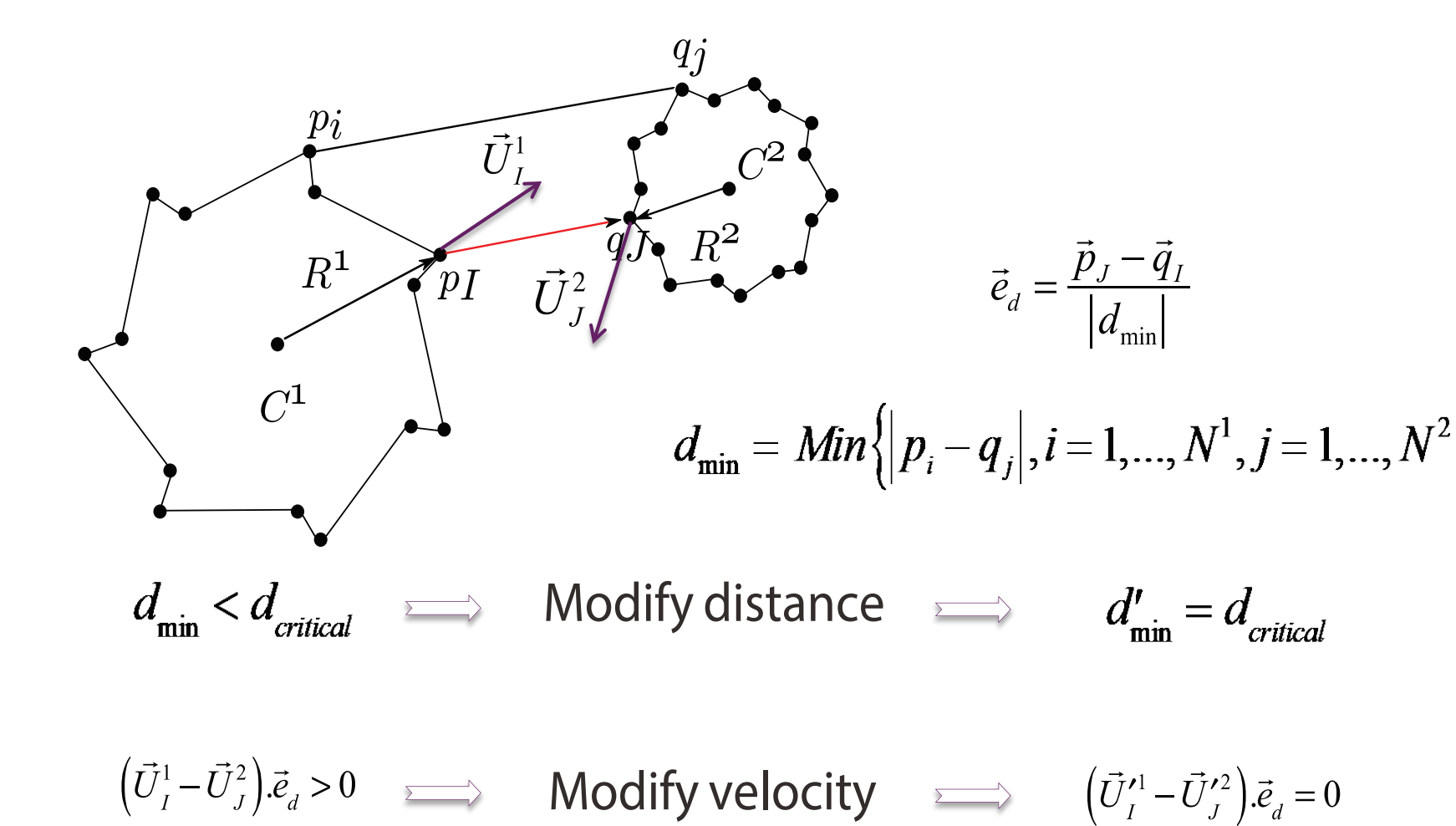


Thermoreflectance Spectroscopy

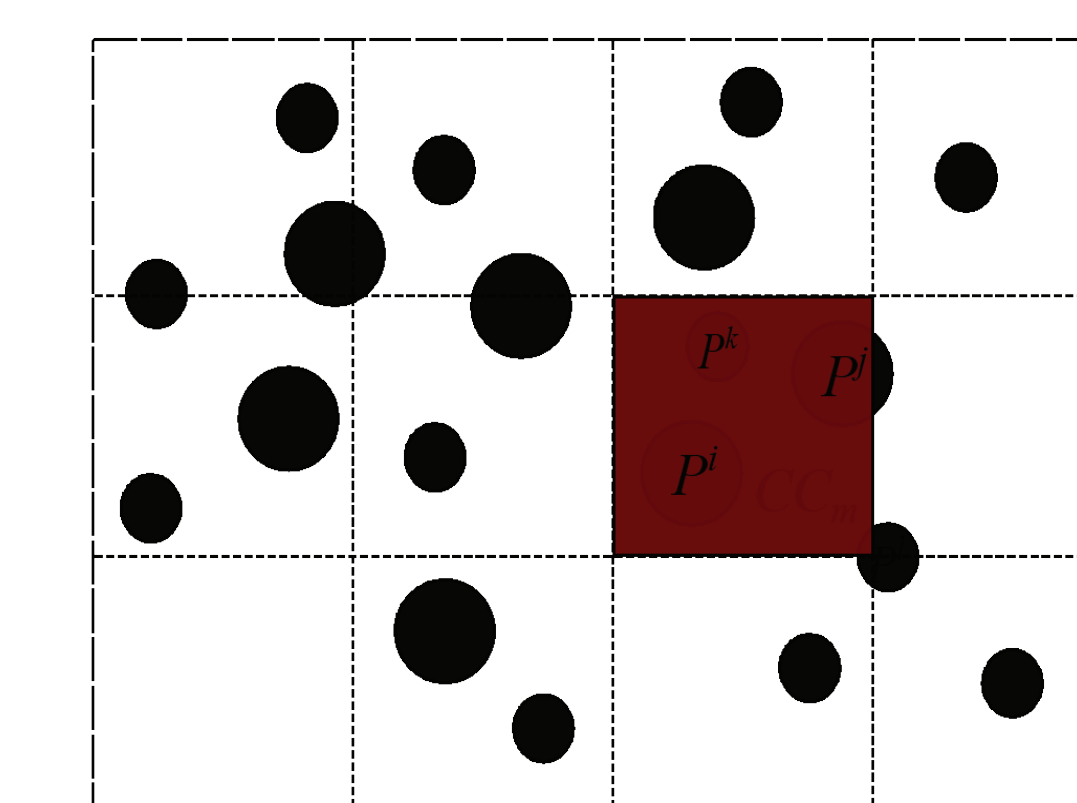


Numerical Rheology Simulation

Particle-particle Collision Detection Model

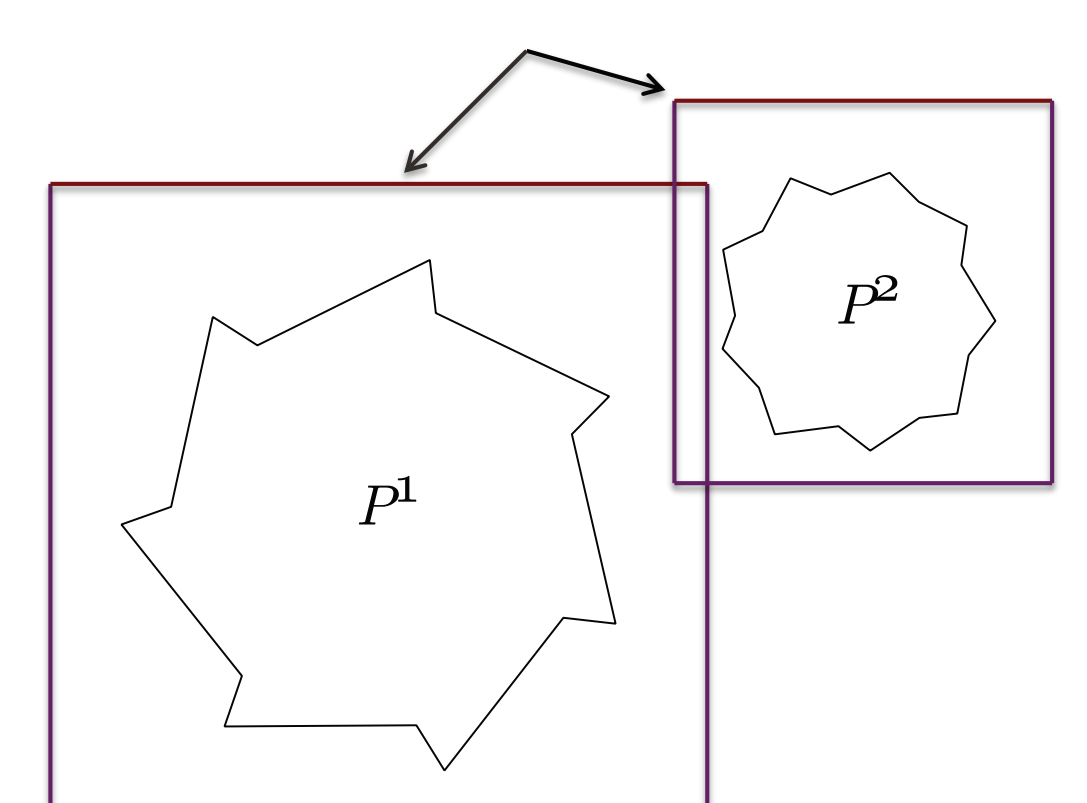


Control Cell



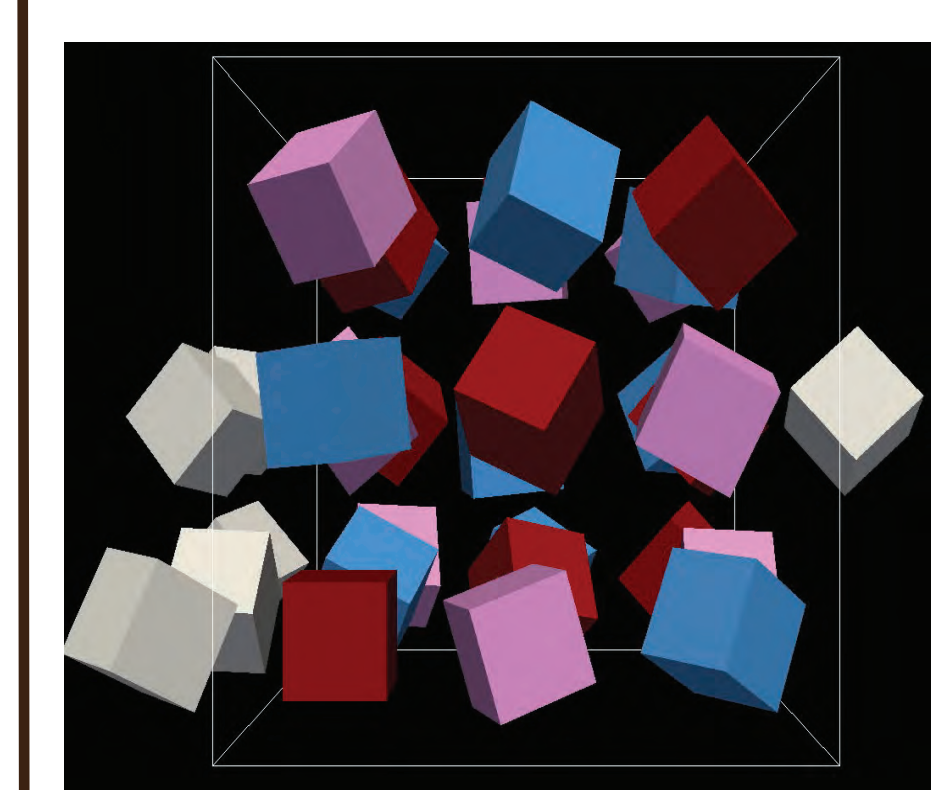
Only particles within each control box is considered for possible collision

Bounding Box

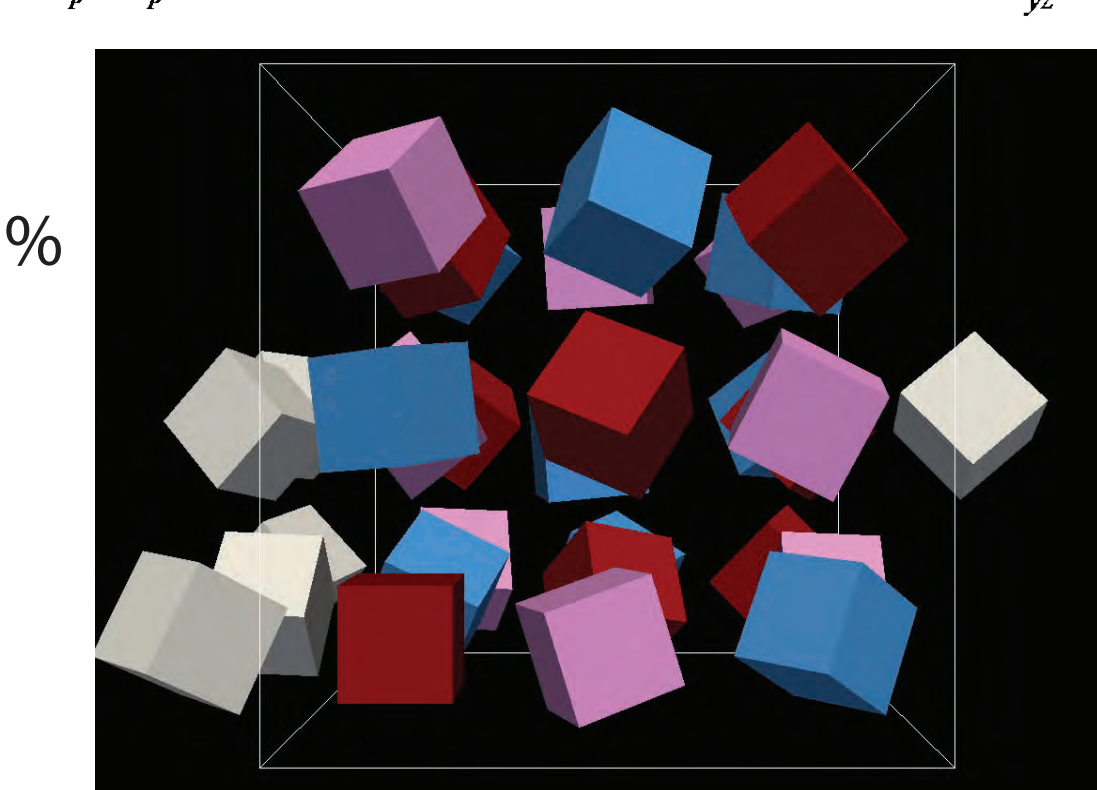


If bounding boxes overlap, particles are tested for possible collision

Influential Geometric Factors



Prolate spheroids
Volume fraction 15%
 $S_p / V_p = 4.58$
 $\bar{\Sigma}_{yz}^p = 0.573$
 $\eta_r = 1.573$



Cubes
Volume fraction 15%
 $S_p / V_p = 10.39$
 $\bar{\Sigma}_{yz}^p = 0.573$
 $\eta_r = 1.573$

Advantages:

- Efficient numerical framework
- Works for suspensions of irregular-shaped particles
- Particle geometry is verified

Acknowledgement



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